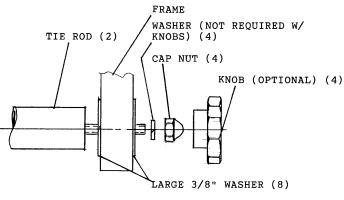
- 1. Two persons required for assembly.
- 2. See drawings for fasteners required.
- 3. Assemble the two (2) tie rods to the two (2) frames with "JARVIS" decals facing outward. Position frames in upright position. Tighten cap screws (or knobs) securely. See **Tie Rod-to-Frame** drawing for tie rod detail.
- 4. Install the two (2) hanger bars with notches up. Bars are identical and reversible from end to end. If you are installing the hanger bars with a "Hold-Down" bar install handle on bar outward. Tighten nuts hand tight only
- 5. Install the three (3) shelves. Note that all shelves are identical. Install shelves with flange up. Tighten all shelf fasteners and hanger fasteners securely.



TIE ROD TO FRAME

- 6. Install braces and clamps. Hold end frames vertical and tighten fasteners.
- 7. Install the four (4) caster wheels. For easier installation lay frame on its side.
- 8. Assembly is now complete.

