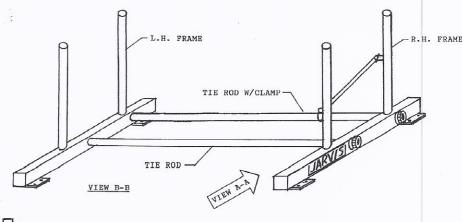
FRAME & TIE ROD **ASSEMBLY**

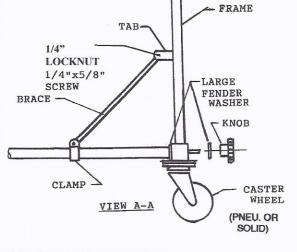
Assemble the LH & RH Frames with the two tie rods using the knobs and washers as shown in View B-B. The knobs are self-locking. It will

be necessary to hold the tie rod or the opposite knob while tightening.



BRACE INSTALLATION Install the brace. See View A-A for

positioning of brace. Also, see drawing below for further installation instructions including hardware.





PERCUSSION TUBING INSTALLAION

A. Install the 6 ft. long Aluminum tubing, using two of the 1-1/2" right angle clamps. See View C-C. Install the clamp approx. 3" from the top of the round vertical tubing. The aluminum tubing may be installed on the near or far side of the vertical

tubing. See View C-C. CLAMP 'A' **B.** Install one of the two-3 ft. long

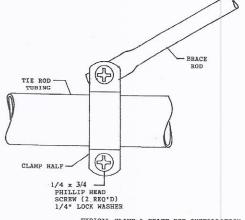
aluminum tubing using two of the 1-1/2" right angle clamps. The tubing may be installed in one of 2 different positions. See View C-C.

C. Installation as shown on the right side of View C-C will allow the aluminum tubing to swing closed when clamp 'E' is loosen and the tubing is removed from clamp 'F'.

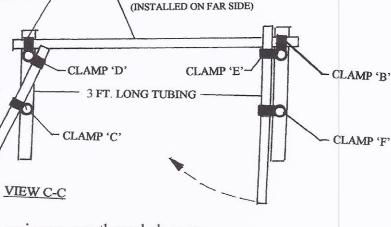
The closed position will provide for smaller storage space & easier passage through doorway.

D. Installation as shown on the left side of View C-C will "open up" the center of the rack assembly providing more room for the

E. Install the instrument clamps as required for your particular instruments.



TYPICAL CLAMP & BRACE ROD INSTALLATION



6 FT. LONG TUBING

